LET	ALTERATION	DATE	BY
A	CHANGED COND. OF MATERIAL FROM ST TO SO & ADDED WT FOR 4,5,6	[illegible]	
B	28F5533-13 WAS 28F5532-13		
	28F5533-15 WAS 28F5532-15		
C	18 7/8 DIM. WAS 19 1/4 & 9 5/8 DIM. WAS 12 1/4 (EP D-3)		
	28C3021-7 WAS 28C3021		
	28F6257-7 WAS 28F6257		
	NO WT. CHANGE.		
D	28F5531-7 WAS 28F5531-0 (EDC 404 (R)) (WT. CHG. [illegible])		

1 3/8 ±.008

#10 (169) HOLES .216 DRILL OR PUNCH HOLES TYPICAL FOR 4 PLACES

3/4 1/4 11/16 1/16 1 3/8 ±.008

1 17/32 DIA. HOLE

12 7/16

28F6257-7

28C3021-7

AN515-D832-9
AC372-D832

-6 -7 -8

1 3/4 1/2 A E-1

AN442-D4

Q5106-D10-8 (3)
AC372-D1032 (3)

AN442-D4

5 3/8 6 3/8 13 1/4 17 1/4 34 68

1 7/8 1/8 R 1/8 R 1/2 1/2 3/8 7/16

C 28C3021-7 (REF)
28F6257-7 (REF) C

B 28F5533-13 ANGLE

1 13/16

Q5106-D10-8. (4)
AC372-D1032 (4)

28F3096-22

28F3096-27

28F5531-7 D

B 28F5533-15 PLATE

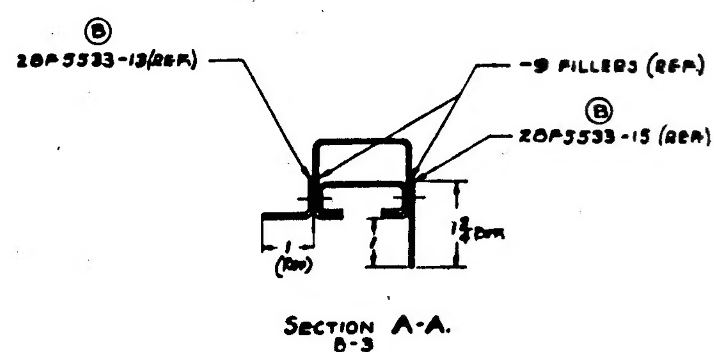
-9 FILLER

AN442-D4

28F3096-23

C 9 5/8   C 18 7/8   21 1/8

13   9 3/8   9 3/8   9 3/8



SECTION A-A.
B-3

DRAWING RUSH RELEASED
1-8-42

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

CONTRACT # 91876 SA 955
CONTRACT # 88476 SA 953

	MODEL	NEXT ASSY	REQ
3	PBY-5A	28F6256	1
2	PBY-5	28F6256	1
0	PBY-5A	28F6256	1

REQUIREMENTS PER AIRPLANE

REPLACES — 1.0 CALC. WT.
REPLACED BY — ACT. WT.
LIMITS: ±1/32 — SCALE 12" = 1'-0"
STAMP PART NUMBER WHERE SHOWN

PART No.	STOCK	MATERIAL	SPEC	-0 LH	-0 RH	-2 LH	-2 RH
AN515-D832-9				2		2	
Q5106-D10-8				7		7	
AC372-D1032				7		7	
AC372-D832				2		2	
AN442-D4							
28F6257-7				1		1	
28F5533-15				1		–	
28F5533-13				1		–	
28F5531-7				1		1	
28F3096-27				1		1	
28F3096-23				1		1	
28F3096-22				1		1	
28C3021-7				1		1	
-9	.040 x 1 1/2 x 3 1/2	ALC. 24ST.	47A6 COND. T	2		–	
-8	.040 x 6 x 27 1/2	ALC. 24SO	47A6 COND. A	1		1	
-7	.064 x 4 x 17 1/2	ALC. 24SO	47A6 COND. A	1		1	
-6	.040 x 6 x 27 1/2	ALC. 24SO	47A6 COND. A	1		1	

PARTS LIST PER ASSY. — -0, -2, -3, -4, -5

A6 / NAVY SR-53(T) — HEAT TREAT
Z-P-2 — FINISH
DRAFT / CHECK: 1-6-42

NAME BEAM-FURNS-PILOTS INSTRUMENT PANEL SUPPORT
OPP HAND: NONE
J 28F6678
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

H 386

2 4 5 6